

Large chamber flat glass gauges in reflex and transparent styles for turbulent surface or extremely transparent liquids.







Direct reading liquid level measurement applications in the petroleum, chemical and general process industries. They are not recommended for steam/water applications.

TECHNICAL DATA

Materials:	Carbon or stainless steel
	chamber; IFG-5500 gaskets and
	cushions; tempered Borosilicate
	glass rated to 600°F
Glass size:	4 through 9
Visible length:	6¾" to 139 ¾" (171 to 3550 mm)
Connections:	End, side or back; threaded,
	socketweld or flanged
Pressure ratir	igs (max):
RLC:	2400 psig (165 barg)
TLC:	1580 psig (109 barg)
Temperature	
range*:	-20° to 600°F (-29° to 316°C)

*Non-steam/water applications

FEATURES

- Reliable, easy to understand level reference.
- Gives users the ability to visually inspect liquid characteristics (transparent style). Non-intrusive.
- Operation is independent of most liquid characteristics. Multiple liquids can be processed through the same vessel without concerns for density, surface turbulence, dielectric, conductivity, etc.
- No electrical power required. Provide accurate direct liquid level measurement in remote locations where power is not available. Not affected by power failures.
- Suitable for full vacuum applications.
- Provide a near-unlimited length of measure. • Optional offshore coating 2600 protection; ideal cost-effective solution for corrosive offshore environments.
- NACE materials available for sour gas service, both wetted and environmental.
- Optional shields available to prolong glass life in corrosive environments (transparent style only).
- Used for verification of other level instrument technology.
- Standard flat gasket seat allows easy removal of gasket residue during rebuild.
- Cross ties between vision slots in transparent style gauges provide higher strength chamber due to reduction of unsupported beam length.
- High pressure cover engineered to allow maximum pressure regardless of glass size.
- Can install with other instrumentation.
- FM approved.

OVERVIEW

RLC and TLC gauge models combine high pressure covers and a large cylindrical chamber and can improve accuracy in determining turbulent vessel liquid levels. In addition to simulating the function of a stilling well and providing a liquid column approximately four times the diameter of standard gauges, large chamber gauges can provide end connections up to 2" NPTF that can accommodate various instrumentation. Process liquid levels are observed through the glass as it rises and falls in the gauge chamber.

Model RLC – Reflex style gauge

Reflex style gauges have a single vision slot through which light can enter the gauge chamber to determine liquid level. Above the liquid level, glass prisms reflect the surrounding light back to the observer appearing silvery. Below the liquid level, the liquid fills the prisms causing the glass to become relatively transparent, typically appearing dark to the observer. An opaque liquid such as milk would reflect the light directly at the surface of the prisms, where it appears as a solid column of white.

The interface between the liquid and gas occurs where the silvery and dark/opaque area intersect.

Model TLC – Transparent style gauge

Transparent style gauges have a vision slot on both sides of the chamber. Light enters the gauge from the side opposite the observer so that both the level of a liquid and its characteristics can be seen. Illuminators are available for use with transparent gauges for easier liquid observation in dark environments.

Transparent gauges may be used for interface applications.

All materials in large chamber gauges conform to ASTM specifications.

RFFI FX

(Model RL shown for illustrative purposes only)



TRANSPARENT (Model TL shown for illustrative purposes only)





Unit Designation is assigned as follows:

Example: 3RLC6 Gauge

The first number equals the number of gauge sections (3);

The next three letters indicate gauge model (RLC – Reflex Large Chamber);

The last number denotes the glass size (6).





SECTION X-X

Unit Designation is assigned as follows:

Example: 3TLC6 Gauge

The first number equals the number of gauge sections (3);

The next three letters indicate gauge model (TLC – Transparent Large Chamber);

The last number denotes the glass size (6).

DIMENSIONS - END CONNECTED

			Dimension 'A' (overall length) in inches [cm]									Quantity p	er section	Quantity p	er section
	Dim 'C' in		Number of sections								(ref	.ex)	(transp	arent)	
Glass size	inches [cm]	1	2	3	4	5	6	7	8	9	10	Bolt	Nut	Bolt	Nut
4	6.75 [17.1]	8.25	16.50									4	8	8	16
		[21.0]	[41.9]												
5	7.87 [20.0]	9.37	18.75									5	10	10	20
		[23.8]	[47.6]												
6	9.12 [23.2]	10.62	21.25	31.87								6	12	12	24
		[27.0]	[54.0]	[81.0]											
7	10.25 [26.0]	11.75	23.5	35.25	47	58.75						6	12	12	24
		[29.8]	[59.7]	[89.5]	[119.4]	[149.2]									
8	11.87 [30.2]	13.37	26.75	40.12	53.50	66.87	80.25	93.62	107	120.37	133.75	7	14	14	28
		[34.0]	[67.9]	[101.9]	[135.9]	[169.9]	[203.8]	[237.8]	[271.8]	[305.8]	[339.7]				
9	12.62 [32.1]	14.12	28.25	42.37	56.50	70.62	84.75	98.87	113	127.12	141.25	7	14	14	28
		[35.9]	[71.8]	[107.6]	[143.5]	[179.4]	[215.3]	[251.1]	[287.0]	[322.9]	[358.8]				

NOTE

For 11/2" and 2" NPTF or SWF, add 2.75 [69.9] to Dimension "A".

PENBERTHY MODELS RLC AND TLC DIRECT READING LIQUID LEVEL GAUGES DIMENSIONS - SIDE CONNECTED



Unit Designation is assigned as follows:

Example: 3RLC6 Gauge

The first number equals the number of gauge sections (3);

The next three letters indicate gauge model (RLC – Reflex Large Chamber);

The last number denotes the glass size (6).



Unit Designation is assigned as follows:

Example: 3TLC6 Gauge

The first number equals the number of gauge sections (3);

The next three letters indicate gauge model (RLC – Transparent Large Chamber);

The last number denotes the glass size (6).

DIMENSIONS - SIDE CONNECTED

			Minimum and maximum dimension 'D' in inches [cm] for ½" or ¾" NPT/socketweld connections Centers available in ¼ in. [0.3 cm] increments between minimum and maximum Standard side connection is to the right of the gauge vision								
			Number of sections								
Glass	size	1	2	3	4	5	6	7	8	9	10
4	Min.	8.25 [21.0]	16.50 [41.9]								
	Max.	9.25 [23.5]	18.62 [47.3]								
5	Min.	9.37 [23.8]	18.75 [47.6]								
	Max.	10.50 [26.7]	21.12 [53.7]								
6	Min.	10.62 [27.0]	21.25 [54.0]	31.87 [81.0]							
	Max.	11.62 [29.5]	23.37 [59.4]	35.12 [89.2]							
7	Min.	11.75 [29.8]	23.50 [59.7]	35.25 [89.5]	47.00 [119.4]	58.75 [149.2]					
	Max.	13.25 [33.7]	26.62 [67.6]	40.00 [101.6]	53.37 [135.6]	66.75 [169.5]					
8	Min.	13.37 [34.0]	26.75 [67.9]	40.12 [101.9]	53.50 [135.9]	66.87 [169.9]	80.25 [203.8]	93.62 [237.8]	107.00 [271.8]	120.37 [305.7]	133,75 [339.7]
	Max.	14.0 [35.6]	28.12 [71.4]	42.25 [107.3]	56.37 [143.2]	70.50 [179.1]	84.62 [214.9]	98.75 [250.8]	112.87 [286.7]	127.00 [322.6]	141.12 [358.5]
9	Min.	14.12 [35.9]	28.25 [71.8]	42.37 [107.6]	56.50 [143.5]	70.62 [179.4]	84.75 [215.3]	98.87 [251.1]	113.00 [287.0]	127.12 [322.9]	141.25 [358.8]
	Max.	16.37 [41.6]	31.75 [80.6]	46.87 [119.1]	58.62 [148.9]	80.12 [203.5]	93.50 [237.5]	106.87 [271.5]	120.25 [305.4]	133.62 [339.4]	147.00 [373.4]

NOTE

Consult factory for minimum front or back connections.

PENBERTHY MODELS RLC AND TLC DIRECT READING LIQUID LEVEL GAUGES PRESSURE/TEMPERATURE RATINGS - MODEL RLC

			Dimension 'A' in Inches [cm] $^{1}\!\!\!/_{2}$ " and $^{3}\!\!\!/_{4}$ " NPT/socketweld connections							Quantity	per section	Quantity p	er section		
Glass	Dim. 'C' in				N	umber o	of Section	ns				(Re	flex)	(Trans	parent)
size	inches [cm]	1	2	3	4	5	6	7	8	9	10	Bolt	Nut	Bolt	Nut
4	6.75 [17.1]		For ½" N	PT or so	cketweld	connect	tions: Dir	mension	D' + 1.87	"" (4.8cm)		4	8	8	16
5	7.87 [20.0]		For ¾" N	PT or so	cketweld	connect	tions: Dir	mension	D' + 2.12	?" (5.4cm)		5	10	10	20
6	9.12 [23.2]											6	12	12	24
7	10.25 [26.0]											6	12	12	24
8	11.87 [30.2]											7	14	14	28
9	12.62 [32.1]											7	14	14	28

PRESSURE/TEMPERATURE RATINGS USING STANDARD GASKET MATERIAL^[1]

	Maximum working pressure psig (kPa) at temperatures to:									
Glass size	100°F (38°C)	200°F (93°C)	250°F (121°C)	300°F (149°C)	400°F (204°C)	500°F (260°C)	600°F (316°C)			
4 - 9	2400 (16550)	2330 (16060)	2305 (15890)	2280 (15720)	2220 (15310)	2080 (14340)	1840 (12690)			

NOTE

1. Optional gasket material may result in a de-rated maximum pressure for the gauge.

PRESSURE/TEMPERATURE RATINGS USING STANDARD GASKET MATERIAL^{11]} AND STEEL MR0175/MR0103 NACE BOLTING

	Maximum working pressure psig (kPa) at temperatures to:									
Glass size	100°F (38°C)	200°F (93°C)	250°F (121°C)	300°F (149°C)	400°F (204°C)	500°F (260°C)	600°F (316°C)			
4 - 9	2160 (14890)	2095 (14440)	2075 (14310)	2050 (14130)	2000 (13790)	1870 (12890)	1655 (11410)			

NOTE

1. Optional gasket material may result in a de-rated maximum pressure for the gauge.

PRESSURE/TEMPERATURE RATINGS USING STANDARD GASKET MATERIAL^[1] AND STAINLESS STEEL MR0175/MR0103 NACE BOLTING

	Max. working pressure psig (kPa) at temp. up to:
Glass size	100°F (38°C)
4	1275 (8790)
5	1380 (9510)
6	1440 (9930)
7	1295 (8930)
8	1310 (9030)
9	1235 (8510)

NOTE

1. Optional gasket material may result in a de-rated maximum pressure for the gauge.

PRESSURE/TE	PRESSURE/TEMPERATURE RATINGS USING STANDARD GASKET MATERIAL ^[1]									
	Maximum working pressure psig (kPa) at temperatures to:									
Glass size	100°F (38°C)	200°F (93°C)	250°F (121°C)	300°F (149°C)	400°F (204°C)	500°F (260°C)	600°F (316°C)			
4 - 9	1580 (10890)	1540 (10620)	1520 (10480)	1500 (10340)	1460 (10070)	1370 (9450)	1220 (8410)			

NOTE

1. Optional gasket material may result in a de-rated maximum pressure for the gauge.

PRESSURE/TEMPERATURE RATINGS USING STANDARD GASKET MATERIAL^[1] AND STEEL MR0175/MR0103 NACE BOLTING

	Maximum working pressure psig (kPa) at temperatures to:									
Glass size	100°F (38°C)	200°F (93°C)	250°F (121°C)	300°F (149°C)	400°F (204°C)	500°F (260°C)	600°F (316°C)			
4 - 9	1420 (9790)	1385 (9550)	1370 (9450)	1350 (9310)	1315 (9070)	1235 (8510)	1100 (7580)			

NOTE

1. Optional gasket material may result in a de-rated maximum pressure for the gauge.

PRESSURE/TEMPERATURE RATINGS USING STANDARD GASKET MATERIAL^[1] AND STAINLESS STEEL MR0175/MR0103 NACE BOLTING

	Max. working pressure psig (kPa) at temp. up to:
Glass size	100°F (38°C)
4	1240 (8550)
5	1345 (9270)
6	1405 (9690)
7	1260 (8690)
8	1275 (8790)
9	1200 (8270)

PRESSURE/TEMPERATURE RATINGS USING STANDARD GASKET MATERIAL^[1] AND ALUMINOSILICATE GLASS

Maximum working pressure psig (kPa) at temperatures to:									
Glass size	600°F (316°C)	750°F (399°C)	800°F (427°C)						
4 - 9	1220 (8410)	995 (6860)	920 (6340)						

NOTE

1. Optional gasket material may result in a de-rated maximum pressure for the gauge.

MATE	RIAL SPECIFI	CATIONS					
				Standard materi	als		
Ref.		Carbon ste	el STS wetted	STS construction	Sour gas service	Low temp steel	
no.	Description	to -20°F	to -20°F	to -325°F	to -20°F	to -50°F	Optional materials
1	Cover	size 4-6	ASTM A216		ASTM A216	ASTM A352	ASTM A351 304/304L STS Gr. CF3
			Carbon steel		Carbon steel	Carbon steel	ASTM A182 Gr. F51 Duplex 2205 STS
			(cast)	ASTM A351	(cast)	(cast)	ASTM A494 Hastelloy® B Gr. N-12MV
			Gr. WCB	316/316L STS	Gr. WCB	Gr. LCB	ASTM A352 Carbon steel Gr. LCB
		size 7-9		(cast)		ASTM A350	ASTM A743 Alloy 20 Gr. CN7M
			Carbon stool	Gr. CF3M	ASTMATUS	Carbon steel	ASTM B564 Monel® 400 N04400
			(forgod)		(forgod)	(forged)	ASTM A494 Hastelloy® C Gr. CW12MW
			(lorged)		(lorged)	Gr. LF2 Cl. 1	ASTM A123 Galvanized steel
2	Chamber	ASTM A10	6 A	STM A312	ASTM A106	ASTM A312	ASTM A312 304/304L STS
		Gr. B	31	6/316L STS	Gr. B	316/316L STS	ASTM A790 Duplex 2205 STS
		Carbon ste	el		Carbon steel		ASTM B165 Monel® 400
					per NACE		ASTM B474 Alloy 20 (CARP 20 Cb3)®
					MR0175		ASTM B622 Hastelloy® B (N10001)
					&/or		ASTM B622 Hastelloy® C (N10276)
					MR0103		ASTM A123 Galvanized steel
3	Stud	AISI 4140 or 4142		ASTM A193	AISI 4140 or 4142	ASTM A320	ASTM A153 Galvanized steel
		Alloy steel		316 STS	Alloy steel per	Alloy steel	
		per AS	FM A193 Gr. B7	Gr. B8M Cl. 2	ASTM A193 Gr. B7	Gr. L7	
4	Nut	A	STM A194	ASTM A194	ASTM A194	ASTM A194	ASTM A153 Galvanized steel
		Ca	rbon steel	316 STS	Carbon steel	316 STS	
		G	r. 2 or 2H	Gr. 8M	Gr. 2 or 2H	Gr. 8M	
7	Gasket			Garlock® IFG-55	00	Garlock® 3000,3100,3200,3300	
							Grafoil® Gr. GHR w/316 STS insert
							PCTFE (replaces Kel-F®)
							Gylon® 3500, 3504, 3510
							Teflon® (25% glass filled, virgin)
8	Cushion			Garlock® IFG-55	00		Buna-N
							Neoprene®
							Viton®
							Grafoil® Gr. GHR w/316 STS insert
							consult factory for others
9	Shield ^[1]			None			ASTM D351 Mica Gr. V-4
							PCTFE (replaces Kel-F®)
48	Glass		Reflex o	r transparent style tem	pered Borosilicate		Aluminosilicate (transparent only)
100	U-bolt	AISI	4140 or 4142	ASTM A193	AISI 4140 or 4142	ASTM A320	ASTM A153 Galvanized steel
		A	lloy steel	316 STS	Alloy steel per	Alloy steel	
		per AS	FM A193 Gr. B7	Gr. B8M Cl. 2	ASTM A193 Gr. B7	Gr. L7	
125	Washer	AST	M B633 Zinc	18-8 STS	ASTM B633 Zinc	18-8 STS	None
		plated	I Carbon steel	(302-304 STS)	plated Carbon steel	(302-304 STS)	
331	Band			Rubber			None

NOTE

1. Under no circumstances should shields be used in reflex style gauges, as they will keep the fluid from coming into contact with the reflective prisms, thereby prohibiting visibility of the liquid level in the gauge.

ACCESSORIES

Gaugecocks

Penberthy 100 through 700 offset and straight pattern gaugecocks isolate the gauge chamber from the liquid contents of the vessel. Gaugecocks can be factory assembled in a variety of configurations.

SIDE CONNECTED GAUGE W/GAUGECOCKS



END CONNECTED GAUGE W/GAUGECOCKS



Illuminators

Complementary illuminators are designed to improve liquid level observation by providing proper light distribution over the entire visible length of the transparent gauge when ambient light is insufficient. The illuminator is designed to be mounted readily on virtually any transparent gauge.

Single and double incandescent units are available for one or two section gauge models. Models are offered with 25 watt or 60 watt ratings, are explosion proof and dust tight and meet Class 1, Division II, Groups B, C and D service.

Continuous LED illuminators are available in sections up to 74" long. Multiple illumination sections can be stacked to accommodate virtually any visible length.

Flexible fiberglass insulation blanket

Lightweight, silicone coated fiberglass cover and liner, with or without PTFE window. Can be used with frost proof extensions and illuminator.

Internal heating/cooling chamber

Heating/cooling tube passes through the inside of the gauge and is in direct contact with liquid.

Frost-proof extensions

Clear plastic windows that fit over the visible part of the glass in flat glass gauges. In low temperature applications, they inhibit build-up of frost over the visible part of the gauge, preventing obstruction of the liquid level view.

Gauge scales

Attach to gauge cover to provide a graduated read out of liquid level. Available in a variety of units, feet/inch and meter/centimeter are standard.



INCANDESCENT ILLUMINATOR



MODEL STRUCTURE

SELE	CTION GUIDE									PAR	T 2 -	PAGE	E 10				
Exan	nple:	01	RLC	4	S	S	С	W	E	В	Х	F	F	6	S	00825	Т
	Number of Sections																
01	1 Section										7						
02	2 Section									\vee	/						
03	3 Section									PAR	Т 3 -	PAGE	E 11				
04	4 Section									S	S	Х	X	X D	Х		
05	5 Section																
06	6 Section																
07	7 Section																
08	8 Section																
09	9 Section																
10	10 Section																
	Gauge Type																
RLC	Large Chamber Reflex Gauge																
TLC	Large Chamber Transparent Gauge																
	Glass Size																
4	Size 4																
5	Size 5																
6	Size 6																
7	Size 7																
8	Size 8																
9	Size 9																
	Wetted Parts Material																
С	Carbon steel [Standard]																
S	316/316L Stainless steel																
F	304/304L Stainless steel																
М	Monel®																
	Cover Material																
С	Carbon steel [Standard]																
S	316/316L Stainless steel																
F	304/304L Stainless steel																
L	Low Temperature CS to -50°F																
N	Normalized A105																
-	Bolting Material																
C	STL A193 B7/A194 2H [Standard]																
5	551 A193 B8M/A194 8M																
L	LT A320 L7/AT94 8M																
N																	
A	LT NACE A320 L7M/A194 7M																
v	Nace MR-01-75 Q/OR MR-01-05																
Ŵ																	
5	Environmental																
6	End Connection Size																
C	1/2" [Standard]																
F	3//"																
F	1"																
н	11/2"																
יי ו	2"																
J	Z																

MODEL STRUCTURE

PART 1 - PAGE 9 SELECT	ION GUIDE - PART 2											PAR	тз-	PAG	E 1	1
01 RLC 4 S S C W E Example				В	Х	F	F	6	S	00825	Т	S	s x	Х	XC	УХ
	End Connection Type															
В	NPT Female [Standard]															
D	Socketweld Female															
F	Plugged															
G	Socketweld Male															
Ν	Raised SO															
	End Pressure Class															
х	None															
1	PCI 150															
3	PCL 300															
6	PCL 600															
9	PCL 900															
F	PCL 1500															
Т	PCL 2500															
	Side Connection Size															
х	None															
C	1/5"															
F	3/2"															
- F	1" [Flange Only]															
	11//" [Elange Only]															
с Н	11/4" [Flange Only]															
	2" [Flange Only]															
5	Side Connection Type															
Y	Nono	c	Raised Face SW													
A	NDT Famala [Standard]	э т														
В	Secketworld Female															
5	Deised Fene TH	v	RIJ SW Dairad Face W/N													
r N		¥														
N		vv														
r 		T														
ĸ	Side Prossure Class															
Y	Nopo															
1	PCI 150															
2	PCL 200															
5	PCL 500															
0																
,	PCL 1500															
r T	PCL 1300															
1	Side Connection Location															
x	None															
S	Right Side Connected [Standard]															
5	Left Side Connected															
- B	Back Connected															
F	Front Connected															
P	2 Bottom Sides															
	Connection Dimension															
XXXXX	None															
00000	1st 3dig = whole", last 2 fract"															
	Gasket Material															
S	Grafoil®/SS Insert	U	Buna-N													
т	PTFE Teflon®	v	Viton®													
ĸ	Garlock® 3300	D	25% Glass in PTFF	E												
	Gylon® 3510	Р	PCTFE (KEI -F)													
Y	Gylon [®] 3504	С	TopChem 2000													
A	Garlock® IFG-5500 [Standard]															

MODEL STRUCTURE

PART 1 - PAGE 9 S	ELECTION GUIDE - PART 3							
01 RLC 4 S S C W E	Example:	S	S	Х	Х	Х	D	Х
	Cushion Material							
<u> </u>	S Grafoil®/SS Insert							
\vee	T PTFE Teflon®							
PART 2 - PAGE 10	K Garlock® 3300							
B X F F 6 S 00825 T	L Gylon® 3510							
	Y Gylon® 3504							
	A Garlock [®] IFG-5500 [Standard]							
	U Buna-N							
	V Viton [®]							
	D 25% Glass in PTFE							
	P PCTFE (KEL-F)							
	C TopChem 2000							
	Paint Specification							
	X None							
	S Standard							
	0 Offshore Spec 2600							
	Option 1 Description							
	X None							
	B 1 Welded Support Bracket							
	C 2 Welded Support Brackets							
	D 3 Welded Support Brackets							
	Option 2 Description							
	X None							
	Option 3 Description							
	X None							
	B Mica Shields V-4							
	C PCTFE Shields (KEL-F)							
	D Mica Shields V-2							
	E PCTFE Shields 1/16" (KEL-F)							
	Option 4 Description							
	X None							
	D Belleville Washers							
	P Sch. 160 Piping							
	Option 5 Description							
	X None							
	A Aluminosilicate Glass							
	B For -50°F Service							

C USA Origin only

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